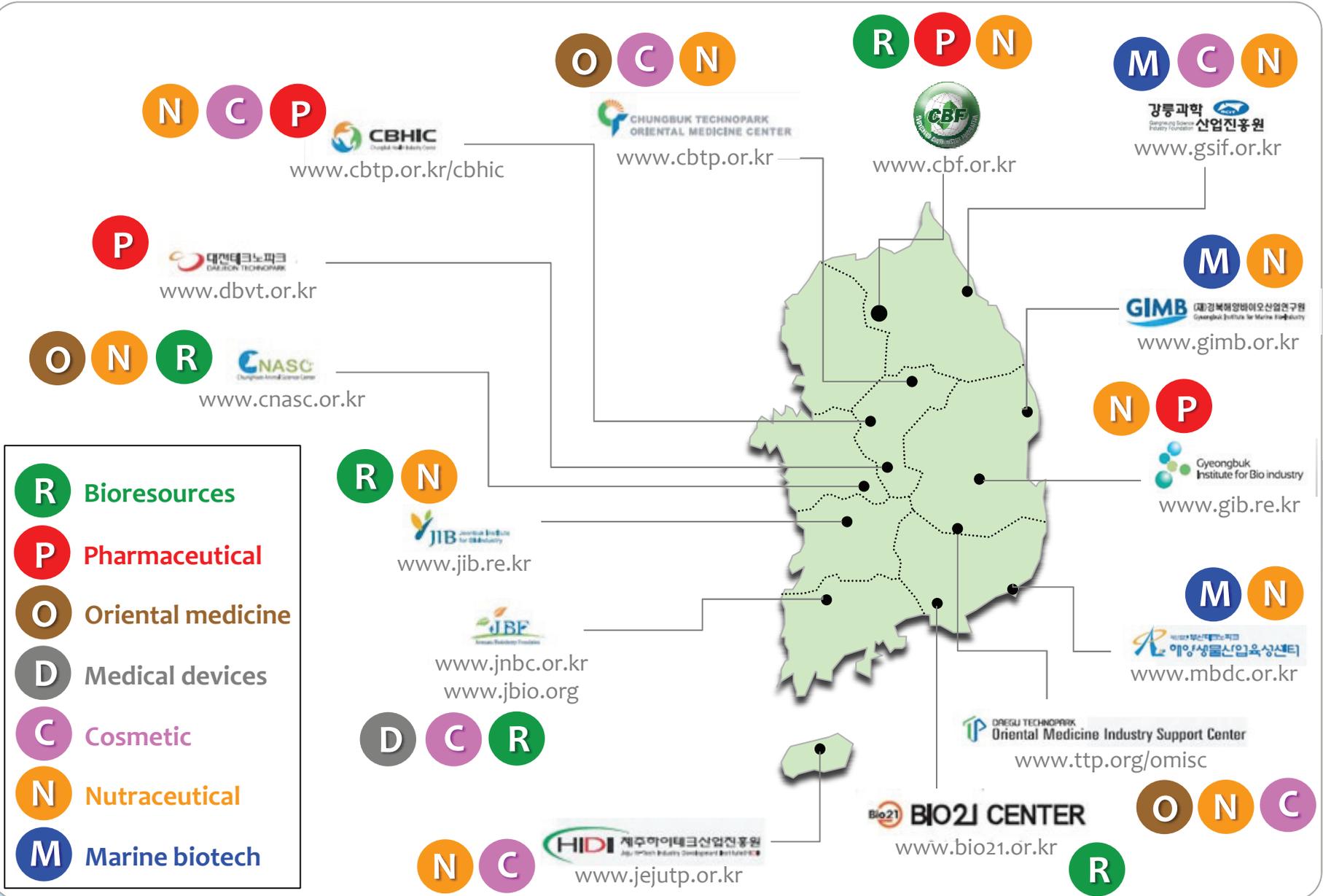


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Korea Bio-Cluster Community



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Top-10 Local Bio-Clusters in Korea



	Organization	Region	Major Business	Companies	Employment	Sales	Exports
1	Chuncheon Bioindustry Foundation (CBF)	Chuncheon	Bioresources, Pharmaceutical	51	1,047	206.9	26.9
2	Jeju Technopark	Jeju	Nutraceutical, Cosmetics	41	130	71.9	4.0
3	Gyeongbuk Institute for Bio industry	Andong	Nutraceutical, Pharmaceutical	32	540	52.4	1.0
4	Jeonnam Nano Bio Research Center	Jangseong	Nano Bioresources	17	226	52.2	0.88
5	Daegu Technopark	Daegu	Nutraceutical, Pharmaceutical	9	41	49.8	0.26
6	Jeonnam Biotechnology Research Center	Whasun	Pharmaceutical (CRO, CMO)	12	520	40.7	0.08
7	Gangneung Science Industry Foundation	Gangneung	Nutraceutical, Bioresources	29	218	33.7	18.9
8	BIO21 Center	Jinjoo	Chemicals, Bioresources	28	107	27.7	0.35
9	Jeonnam Biofood Technology Center	Najoo	Nutraceutical	17	182	26.6	7.5
10	Jeonnam Bioindustry Foundation	Goksung	Agri-biotech	23	242	26.5	-

Data of member companies
(year2011)

Annual report of year 2011
(mil. USD)